



JOBSITE ROLL FORMING GENERAL NOTES & CONDITIONS

New Castle Building Products (NCBP), will provide the following items:

- 1) The roll forming equipment.
- 2) A Certified Technician to run the equipment.
- 3) Pre-slit panel coil, finished trim, and all accessories that have been ordered.

NCBP's Certified Technician will have the proposed panel cut lengths and quantities, Panel Production Sheet, and other supporting documentation at jobsite for signature by Customer/Installer. The finished panels produced will be from this documentation agreed upon at the jobsite, or prior. NCBP must approve any deviation from the signed documentation prior to the roll forming of finished panels. NCBP is not responsible for material shortages, if changes are made at the jobsite. It is **HIGHLY** recommended all jobs have field measurements verified prior to the arrival of the roll forming equipment. The customer will be responsible for any delay in fabrication as a result of inaccurate field measurements.

The Customer/Installer is responsible for the following:

- 1) A safe working area. For ground level jobs, the roll forming area must be a minimum of 30' plus panel length and 30' wide.
- 2) Labor to move and stack the roll formed finished panels properly. A minimum of one worker per 12' – 15' of finished panel length is recommended. NCBP is not responsible for damaged panels after they are formed. Once cut the panel is the responsibility of the customer
- 3) Staging areas for job site forming will be assumed as one location for all forming. Notify NCBP prior to scheduled date of forming if there will be multiple drop locations.
- 4) Freight charges for materials shipped to job site.
- 5) Cradle for lifting finished panels to the roof. The Customer/Installer will be responsible for delivery of the finished roofing panels to the roof. Customer/Installer is responsible for all OSHA and jobsite lifting safety requirements.

Additional Potential NCBP Charges:

- 1) Extended delays (other than weather related and mechanical issues of the roll forming equipment) that require the NCBP's equipment and personnel to return to their facilities, another jobsite, or back to the customer's jobsite may result in additional trip charges.
- 2) The job site technician has the ability to roll out approximately 6,000 square feet per 8-hour day. The way we quote jobs is based on these guidelines. Panels cannot be erected as they are produced while sustaining these production rates. If there are delays, not caused by weather or non-working roll forming equipment, then there may be additional per diem charges for additional day(s) at job site.

Weather:

- 1) NCBP will not site form during inclement weather. If inclement weather is forecasted for the day we are to site form, we will postpone until next available day. Our site technician will be the sole judge in determining whether to start, or if we have started, to continue, or wait out the storm. The safety of our technician and your personnel are our primary concern.

“Oil-Canning”:

- 1) Oil Canning can be defined as visible waviness in the flat areas of metal roofing and metal wall panels. In technical terms, oil canning is referred to as elastic buckling (more commonly known as “stress wrinkling”)
- 2) Oil Canning is a by-product of all forms of metal roofing, and although all measures are put in place to attempt to mitigate the appearance of oil canning in our product, it may still occur at certain times and is not cause for rejection. If you wish to receive more information on oil canning please ask your NCBP representative.

CONTRACTOR SIGNATURE _____

DATE _____